

WHAT IS CLAIMED IS:

1. A shredder blade made by punching and bending, made of a sheet metal by a punching die to form a blade body having a circular periphery, wherein the blade body is formed with a top and a bottom transections on the circular periphery;
5 symmetrical cutting portions; connecting portions and supports extending outwards from the transections; a serrated cutting edge integrally formed around a remaining periphery of the blade body; and a polygonal central hole through which a rotary shaft may pass.
2. The shredder blade made by punching and bending according to Claim 1,
10 wherein the cutting portions, connecting portions and supports are pressed towards first direction to protrude from a major side of the toll body, and the cutting portions and supports are then bent towards an opposing second direction such that the resulting cutting edges are substantially configured into a right triangle.
- 15 3. The shredder blade made by punching and bending according to Claim 1, wherein the blade body is formed with an annular crease that is punched along an inbound of the circular periphery to enhance bending resistance of the blade body.